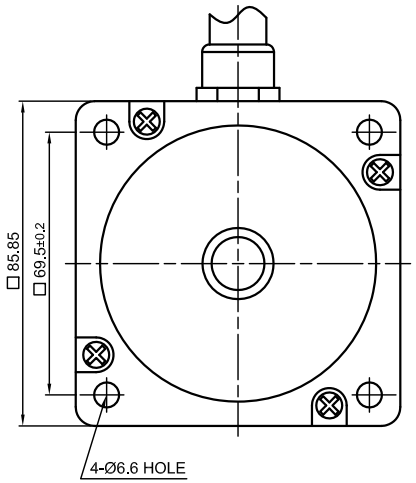
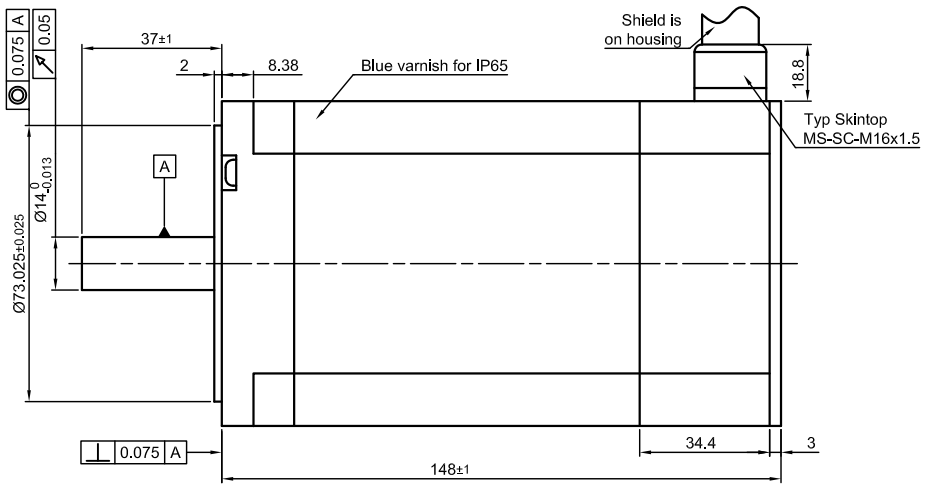
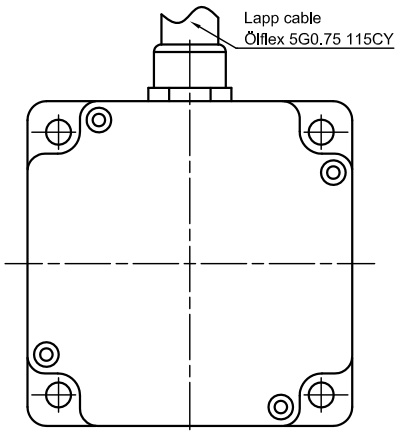
Front view and mounting



Side view



Rear view



SPECIFICATION \ CONNECTION	BIPOLAR PARALLEL
VOLTAGE (VDC)	2.18
AMPS/PHASE	9.5
RESISTANCE/PHASE (Ohms)@25°C	0.23±15%
INDUCTANCE/PHASE (mH) @1KHz	2.7±20%
HOLDING TORQUE (Nm) [lb-in]	9.33 [82.57]
DETENT TORQUE (Nm) [lb-in]	0.2 [1.7]
STEP ANGLE (°) ± STEP ACCURACY	1.8±5% (NON-ACCUM)
BACK-EMF (V) (300 U/min)	23.15
ROTOR INERTIA (Kg-m²) [lb-in²]	3.0x10⁻⁴ [1.025]
WEIGHT (Kg) [lb]	3.95 [8.71]

TEMPERATURE RISE: MAX.80°C (MOTOR STANDSTILL; FOR 2 PHASE ENERGIZED)

AMBIENT TEMPERATURE -10°~ 50°C [14°F ~ 122°F]

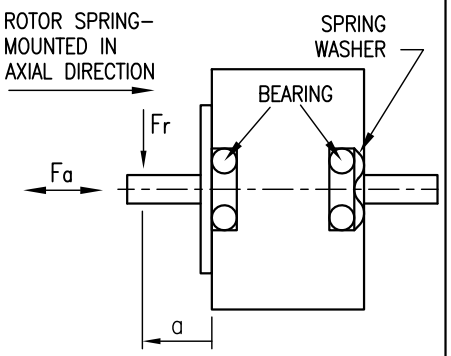
INSULATION RESISTANCE 100 MOhm (UNDER NORMAL TEMPERATURE AND HUMIDITY)

INSULATION CLASS B 130° [266°F]

DIELECTRIC STRENGTH 500VAC FOR 1 MIN. (BETWEEN THE MOTOR COILS AND THE MOTOR CASE)

AMBIENT HUMIDITY MAX. 85% (NO CONDENSATION)

PERMISSIBLE RADIAL+AXIAL FORCE



AXIAL-FORCE Fa (N)	Fa=65			
DISTANCE a (mm)	5	10	15	20
RADIAL-FORCE Fr (N)	535	355	256	200

	AXIAL	RADIAL
SHAFT PLAY (mm)	0.075	0.025
AT LOAD MAX: (N)	10	5.0

M16 MOTOR	
CABLE NO.	ASSIGNMENT
1	A
2	A\
3	B
4	B\
5	HOUSING

REV	DESCRIPTION	DATE	APVD

Nanotec® PLUG & DRIVE

AP8918L9504

SCALE FREE	
X	±0.5
1PL	±0.2
2PL	±0.1
ANGLE	±30'

APVD	S.H.	22.07.08
CHKD		
DRN	J.W.	22.07.08
SIGNATURE		DATE

STEPPING MOTOR

DWG.NO AP8918L9504