



T_{2N} = nominal output torque at output shaft [Nm]
 emergency stop torque: 2 times T_{2N}

	1-stage		2-stage	
L1	159		177	
L2	69.5		87.5	
	i	T_{2N}	i	T_{2N}
	3	85	9	130
	4	115	12	120
	5	110	15	110
	8	50	16	120
	10	38	20	120
			25	110
			32	120
			40	110
			64	50
			100	38

max. middle ⁽¹⁾ input speed at normal conditions and S1 duty					
i	n_1 at 50% T_{2N}	n_1 at 100% T_{2N}	i	n_1 at 50% T_{2N}	n_1 at 100% T_{2N}
3	3300	2300	9	4000	2900
4	3300	2100	12	4000	3700
5	4000	2600	15	4000	4000
8	4000	4000	16	4000	4000
10	4000	4000	20	4000	4000
			25	4000	4000
			32	4000	4000
			40	4000	4000
			64	4000	4000
			100	4000	4000

Technical Specifications:

planetary gear: straight-toothed
 lifetime: 30.000h
 output shaft bearing: tapered roller bearing
 - max. axial load: 6400N by $n_2=100$ 1/min /Fr=0 /Lh=20.000h
 - max. radial load: 5500N by $n_2=100$ 1/min /Fa=0 /Lh=20.000h
 - max. axial load: 5700N by $n_2=100$ 1/min /Fr=0 /Lh=30.000h
 - max. radial load: 4800N by $n_2=100$ 1/min /Fa=0 /Lh=30.000h
 - ref. on shaft center/T=30 °C
 backlash: 1-stage<=9 arcmin / 2-stage<=14 arcmin
 - ref. on output shaft
 max. input speed: $n_1=7000$ 1/min⁽¹⁾
 lubrication: life grease lubrication
 operating temperature: -25 °C...+90 °C
 efficiency: by rated load (ratio dependently)
 - ca. 96% 1-stage, ca. 94% 2-stage
 nominal output torque: by $n_2=100$ 1/min
 sealing: ball bearing 2RS input
 radial shaft seal ring output
 motor mounting: M2 (stocked driving pinion)
 - torque of clamping screw: 9,5Nm
 duty: S1
 operation ratio: cB=1
 protective system: IP 65
 max. motor weight static: 9 kg

Modification reserved!
 Consider motor fitting
 instructions!

(2)	measurements depend on the motor	
(3)	standard-motorshaft- \emptyset	dimensional draw no.
	9,525/10/11/12/12,7/14/16/19	MB-1598
	22/24	MB-2314

Material:

housing: Steel - black
 input flange: Aluminium - untreated
 output flange: Steel - black

⁽¹⁾ Operating temperature may not be exceeded!

NEUGART		general tolerance DIN ISO 2768 - cL	Scale: 4:5	DIN A3	ISO
h	date	name	data sheet PLHE 80 standardflange		
g	Auth. 21.03.11	Burger			
f	Aud. 21.03.11	Leser			
e	Rel. 21.03.11	Schaberger			
d					
c	Neugart GmbH Kettenstrasse 16 D - 77971 Kippenheim		Draw-No.: MB - 1598	sheet 1/1	
b			Variant:		
a			(date) 11.10.10	(name) Leser	
stat	change	date	nam		